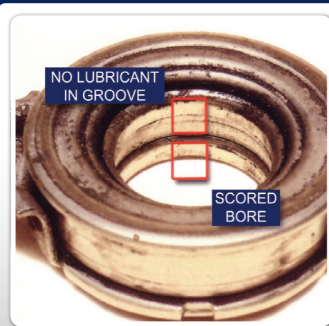


FAULT DIAGNOSIS CHART



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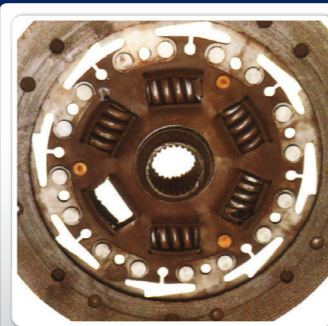


RELEASE BEARING NOT LUBRICATED

CAUSE No lubricant applied to grease recess on installation

EFFECT Jerky clutch operation and heavy pedal

REMEDY If bearing bore is scored then renew the bearing, filling grease groove with good quality high melting point grease prior to fitting. If necessary renew the bearing guide tube

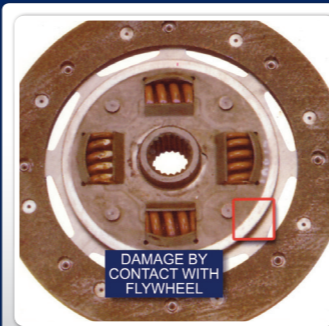


BROKEN DAMPER SPRINGS AND WORN CENTRE

CAUSE Misalignment of engine to gearbox

EFFECT Noise and vibration leading to total failure

REMEDY As 'broken segment necks' below, but specially check for correct position and condition of gearbox dowels and dowel holes

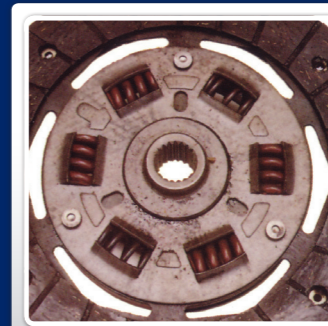


DAMAGED DRIVEN PLATE

CAUSE Driven plate fitted wrong way round

EFFECT Clutch inoperative

REMEDY Replace driven plate assembly and check cover assembly for damage, renew if necessary

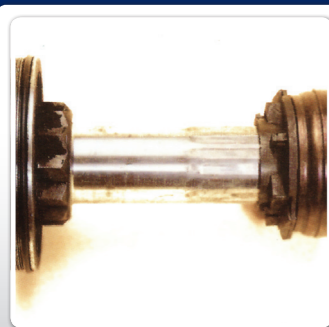


OIL CONTAMINATED DRIVEN PLATE

CAUSE Oil leak from gearbox main shaft seal or from engine main bearing seal

EFFECT Progressing through clutch drag, judder and finally slip

REMEDY Eliminate oil leak and renew clutch components

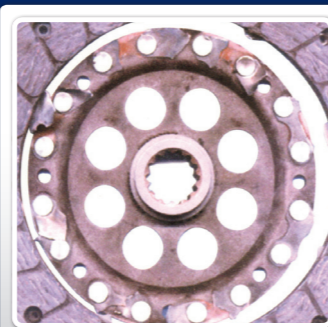


WORN BEARING GUIDE TUBE

CAUSE Long service life or incorrect lubrication during installation

EFFECT Jerky clutch operation, heavy pedal action

REMEDY Replace worn part and lubricate lightly with approved gease



BROKEN SEGMENT NECKS

CAUSE Angular misalignment of engine and gearbox

EFFECT Loss of drive

REMEDY Correct the misalignment which may be due to bent engine back plate, burrs or debris trapped between mating faces, cracked bell housing; worn pilot or gear box bearings; incorrect or missing dowels

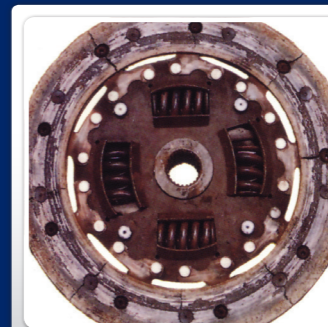


DAMAGED SPLINE

CAUSE Failure to correctly align spine with driven plate during gearbox installation

EFFECT Clutch drag

REMEDY Replace driven plate and take care during gearbox installation

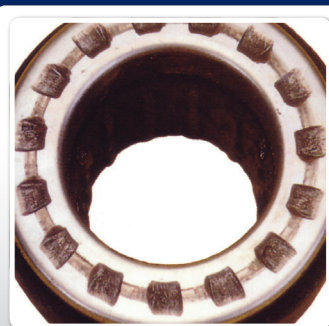


OVERHEATED, CRACKED FACINGS

CAUSE Prolonged slipping of the clutch

EFFECT Clutch drag followed by loss of drive

REMEDY Rectify cause of clutch slip and then replace all necessary clutch components. Check flywheel for damage



WORN RELEASE BEARING THRUST FACE

CAUSE Excessive misalignment of release bearing

EFFECT Noisy and jerky clutch pedal action

REMEDY Correct the cause of the misalignment and renew bearing

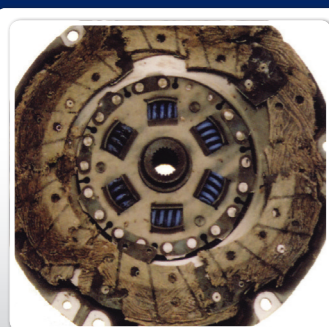


INCORRECT SPLINE GREASE USED

CAUSE Use of non-recommended lubricant on splines

EFFECT Clutch drag due to dirt contamination of spline

REMEDY Thoroughly clean 1st motion gearbox input shaft and apply a smear of approved grease. Renew driven plateA



BURST DRIVEN PLATE

CAUSE Excessive rotational speed caused by incorrect gear selection

EFFECT Total clutch failure

REMEDY Renew all clutch components and check for consequential damage to other components



WORN AWAY HUB SPLINES

CAUSE Bent first motion shaft or worn gearbox bearings

EFFECT Loss of drive

REMEDY Correct the gearbox fault and replace the driven plate

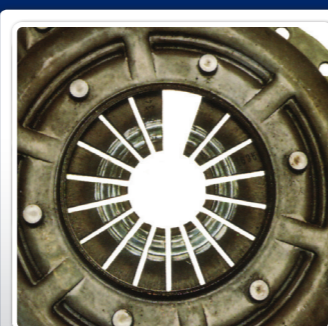


BENT DRIVE STRAP

CAUSE Overtravel of the bearing, allowing a spring finger to contact the drive plate

EFFECT Clutch drag

REMEDY Renew cover assembly using the correct retainer clips and correct clutch compressing tool



BROKEN SPRING FINGERS

CAUSE Incorrect location of cover assembly on flywheel

EFFECT Overtravel of the bearing, allowing a spring finger to contact the drive plate

REMEDY Ensure release mechanism, including auto adjuster, is working correctly. Properly re-set and replace complete clutch and any other damaged parts



HEAT PATCHED PRESSURE PLATE

CAUSE Weakened or damaged drive straps

EFFECT Clutch drag

REMEDY Renew cover assembly
Handle clutch components with care



HUNG GEARBOX

CAUSE Gearbox has not been fully installed and left unsupported

EFFECT Clutch drag due to the damage within the spline

REMEDY Replace clutch kit and use a cradle to support the gearbox

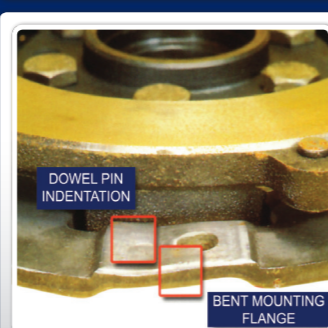


BROKEN PRESSURE PLATE

CAUSE Overheating due to clutch slip

EFFECT Total clutch failure

REMEDY Eliminate the cause of clutch slip and renew all clutch components. Check for consequential damage



DISTORTED COVER MOUNTED FLANGE

CAUSE Incorrect location of cover assembly on flywheel

EFFECT Vibration and clutch drag

REMEDY Check dowels for damage and correctly fit a new cover assembly



WORN DIAPHRAGM SPRING FINGERS

CAUSE Failure to maintain a contact between bearing and clutch assembly

EFFECT Jerky clutch engagement

REMEDY Renew cover assembly, check release mechanism (including self adjustment) for correct operation. Observe correct adjustment frequency and procedure



OIL CONTAMINATED

CAUSE Clutch fluid has not been maintained & become contaminated

EFFECT Fluid leakage due to internal seal expansion

REMEDY Replace CSC & check clutch for contamination. Flush & replace clutch fluid